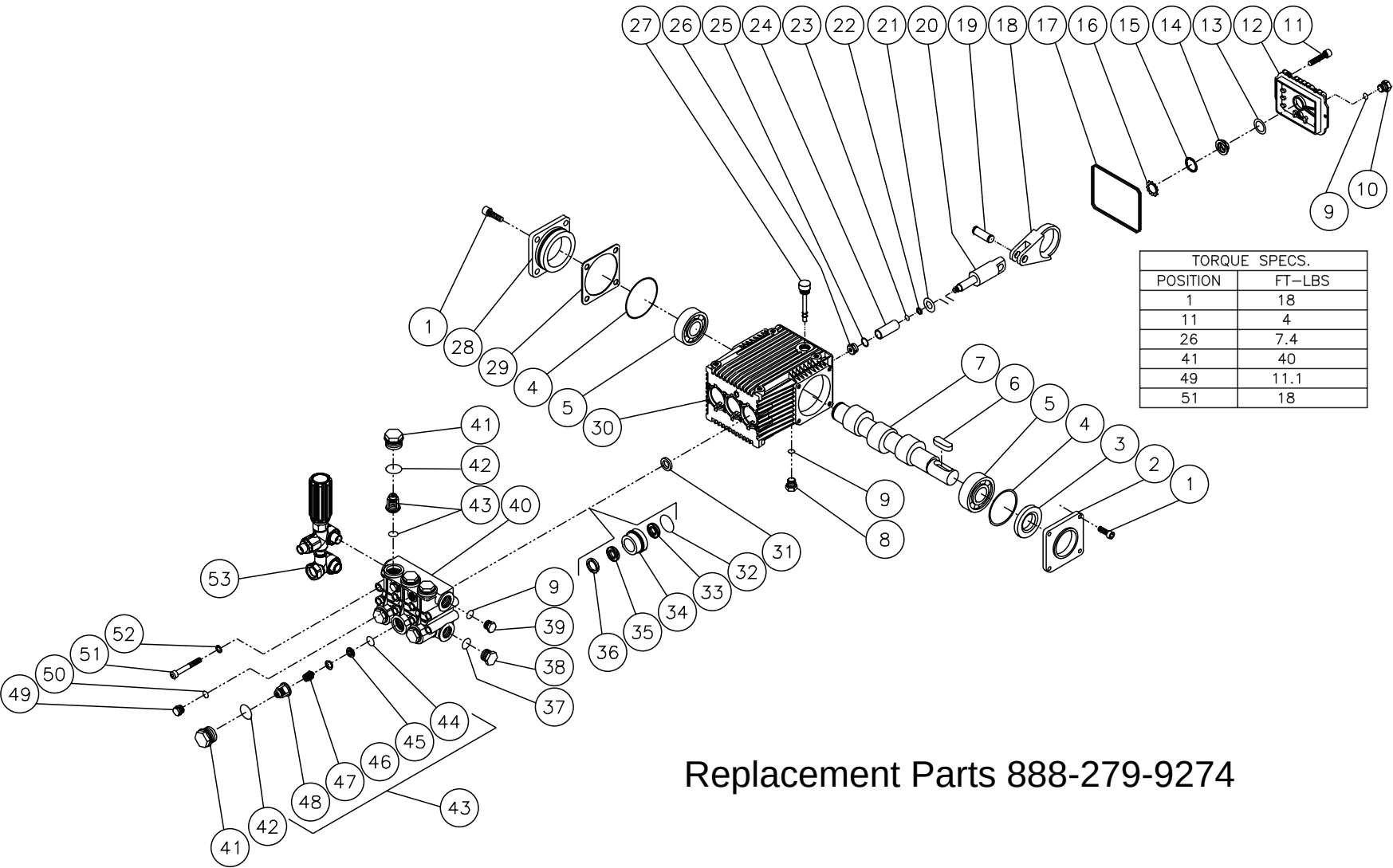


PUMP ASSEMBLY (3-0230)



Replacement Parts 888-279-9274

3-0230-010505-DLG

PUMP ASSEMBLY (3-0230)

REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.
1	Bolt	27-8884	8	21	Washer	46-0700	3	40	Manifold	46-0813	1
2	Shaft Cover	46-0691	1	22	Backup Ring	25-0404	3	41	Valve Cap	39-0105	6
3	Oil Seal	26-0188	1	23	O-ring	25-0382	3	42	O-ring	25-0160	6
4	O-ring	25-0380	2	24	Piston	46-0701	3	43	Single Valve Assembly (Inc. 44-48) (See 70-0319)	N/A Sep.	6
5	Roller Bearing	48-0072	2	25	Washer	26-0191	3	44	O-ring	25-0386	6
6	Key	43-0091	1	26	Nut	30-6020	3	45	Valve Seat (See 70-0319)	N/A Sep.	6
7	Crankshaft	46-1103	1	27	Oil Dipstick	39-0090	1	46	Valve Plate (See 70-0319)	N/A Sep.	6
8	Plug	39-0102	1	28	Bearing Cap	46-0703	1	47	Valve Spring (See 70-0319)	N/A Sep.	6
9	O-ring	25-0325	3	29	Shim (Quantity Varies 1-3)	46-0704	-	48	Valve Cage (See 70-0319)	N/A Sep.	6
10	Plug	39-0086	1	-	Shim (Quantity Varies 1-3)	46-0705	-	49	Plug	39-0096	2
11	Bolt	27-8885	6	30	Crankcase	46-0811	1	50	O-ring	25-0387	2
12	Crankcase Cover	46-0719	1	31	Oil Seal	46-0931	3	51	Bolt	27-8440	8
13	O-ring	25-0370	1	32	O-ring	25-0384	3	52	Lockwasher	29-0154	8
14	Oil Sight Glass	46-0670	1	33	Low Pressure Seal (See 70-0177)	N/A Sep.	3	53	Unloader Assembly	8-0533	1
15	Reflector	46-0824	1	34	Packing Retainer	46-0708	3		Oil Seals Kit (Inc. 3, 4, 17, 31)	70-0321	
16	Retainer	46-0671	1	35	V-packing (See 70-0177)	N/A Sep.	3		Piston Kit (Inc. 3 each 21-26)	70-0352	
17	O-ring	25-0398	1	36	Support Ring (See 70-0178)	N/A Sep.	3		High Pressure Seals (Inc. 3 each 32, 33, 35)	70-0177	
18	Connecting Rod	46-0922	3	37	O-ring	25-0372	1		Support Rings (Inc. 3 each 36)	70-0178	
19	Piston Pin	46-0698	3	38	Plug	39-0103	1		Valve Kit (Inc. 3 each 44-48)	70-0319	
20	Plunger Rod	46-0699	3	39	Plug	39-0104	1				